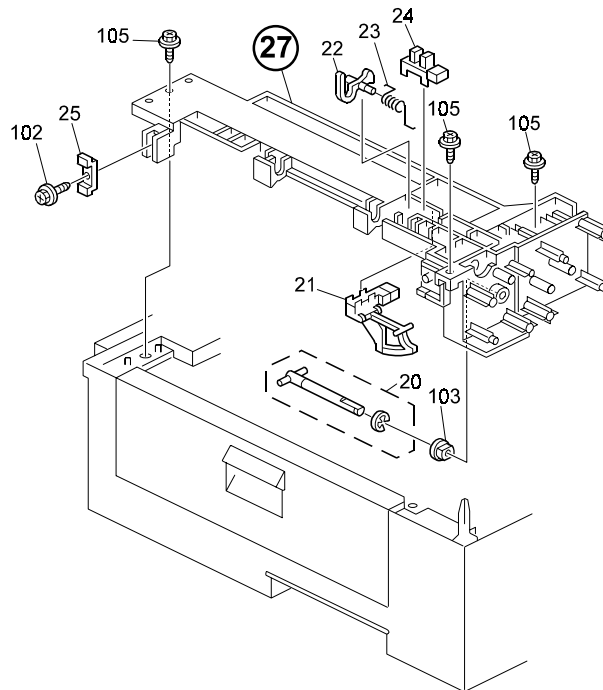


Model: Stella-C1/ F1 Paper Tray Unit (Palm)	Date: 25-Feb-03	No.: MB421001
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Modified Article: Base Plate - Paper Feed		Prepared by: M. Ishihara	
From: Technical Services Sec. Service Planning Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input checked="" type="checkbox"/> Other (To meet field request)	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	B4212705	Base Plate – Paper Feed	1	-	7	27	New

The above part has been newly registered due to requests from the field.



Model: Stella-C1, C2/ F1, F2 Paper Tray Unit (Palm)		Date: 26-Apr-04	No.: MB421002
Modified Article: Friction Pad		Prepared by: M. Ishihara	
From: Technical Support Section, Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other ()	<input type="checkbox"/> To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4212601	G5553160	Friction Pad	1-1	X/O	5	17	

Two Mylars have been added to the friction pad to further ensure proper feeding when using paper with burred edges.

Note: This modification was applied to the production line from April to December 2003.

Model: Stella-C1, C2/ F1, F2 Paper Tray Unit (Palm)		Date: 26-Apr-04	No.: MB421003
Modified Article: Friction Pad		Prepared by: M. Ishihara	
From: Technical Support Section, Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other ()	<input type="checkbox"/> To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G5553160	B4212606	Friction Pad	1-1	X/O	5	17	

The friction pad has been changed as follows (from January 2004 production) to further ensure proper paper feeding:

- 1) A film has been added to the pad to provide for smoother paper feed.
- 2) The material of the pad has been changed from cork to urethane to further ensure each sheet is fed individually.

Model: Model S-C1, C2, F1, F2 Paper Tray Unit (B421)		Date: 25-May-04	No.: MB421004
Modified Article: Addition of Tapping Screw		Prepared by: A. Ishiyama	
From: 1st Technical Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()
Modification Schedule:	From June '04 productions		

The following tapping screw has been added to secure the optional paper tray unit (B421) side fence in place, ensuring feeding errors do not occur as a result of fence slippage.

Note: For more details, see RTB RH556011.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	04503010N	Tapping Screw: 3X10	0→1	- / -	-	-	-

Model: Model S-C1, C2, F1, F2 Paper Tray Unit (B421)	Date: 6-Oct-04	No.: MB421005
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Modified Article: Shoulder Screw		Prepared by: M. Ishihara	
From: 1st Technical Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()
Modification Schedule:	From April '03 productions Applied machine serial numbers: B421-17 (Generic): H9738800001 – B421-26 (infotec): 4L58430001 –		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
04523008B		Tapping Screw – M3x8	1→0		6, 7	102	-
	B4212784	Shoulder Screw	0→1		6, 7	28	

Change: Screw changed to a tapping screw with shoulder.

Reason: To better hold the magnet catch of the vertical transport door.

